



Vitta-Braze 1775

Classification		Nickel Based Alloy	Issued July 2019 Revision 1.0			
AMS: 4775	AWS: BNi-1	MSRR:	General Electric:	Pratt & Whitney:	Snecma DMR35:	
Cross Reference / Conformance		Allied Signal EMS 54752: Type IV Wall Colmonoy Alloy (Microbraze): 125		Praxair Alloy: Ni-167 Metco (Amdry): 750		
Recommended Brazing Atmospheres		Vacuum Hydrogen		Inert Gases		
Applications		Corrosion and oxidation resistant filler metal having good strength at elevated temperatures. For joining corrosion and heat resistant alloys in highly stressed structures. Also used for coatings.				
Melting Range		Solidus: 1021C	Liquidus: 1052C	Brazing Range: 1065-1204C		
Nominal Composition		Si – 4.5	Cr – 14.0	B – 3.1	Fe – 4.5	Ni - Balance C – 0.7
Forms of Supply		Powder, Tape, Rope, Paste, Preforms, Foil				
Mesh		Powder supplied to -140 as standard, please state if coarse (-140C) is required for pepper potting. Other mesh sizes available upon request.				
Braze Alloy Colour Code		Product labels are marked with the colour along the edge of the label		RED and BLUE		
Storage Recommendations		<ul style="list-style-type: none"> • Powder should be stored in the original closed container in a dry location. If stored for a duration of time tumble contents prior to use to prevent segregation. • Paste should be stored tip down in the original packaging. • Tapes, ropes and foils should be stored in their sealed bags to minimise drying. 				
Safety Recommendation		Please refer to the specific MSDS (Material Safety Data Sheet) – available from Vitta				
Disclaimer		All information provided on our products is based upon our experience and extensive testing and research. Information on these technical data sheets is provided in good faith but does not exempt the user from the requirement to check the data held herein. It is the responsibility of the customer to ensure that the product is suitable for the intended use particularly if the application or process has not been specifically approved by us in writing. Vitta cannot be held liable for any errors or omissions published. Vitta always recommend your internal quality team must approve any proposed usage.				