



# Vitta-Braze 1776

Classification		Nickel Based Alloy	Issued July 2019 Revision 1.0			
AMS: 4776	AWS: BNi-1a	MSRR:	General Electric:	Pratt & Whitney:	Snecma DMR35:	
Cross Reference / Conformance		Praxair Alloy: Ni-510 Wall Colmonoy Alloy (Microbraze): LC Metco (Amdry): 760				
Recommended Brazing Atmospheres		Vacuum Hydrogen Inert Gases				
Applications		Similar to Vitta-Braz 1775 but with less carbon content which reduces the tendency to form carbides. This filler metal is sluggish, good for wide gap applications.				
Melting Range		Solidus: 977C	Liquidus: 1077C	Brazing Range: 1077-1204C		
Nominal Composition		Si – 4.5	Cr – 14.0	B – 3.1	Fe – 4.5 Ni - Balance	
Forms of Supply		Powder, Tape, Rope, Paste, Preforms, Foil				
Mesh		Powder supplied to -140 as standard, please state if coarse (-140C) is required for pepper potting. Other mesh sizes available upon request.				
Braze Alloy Colour Code		Product labels are marked with the colour along the edge of the label		GREEN and RED		
Storage Recommendations		<ul style="list-style-type: none"> <li>• Powder should be stored in the original closed container in a dry location. If stored for a duration of time tumble contents prior to use to prevent segregation.</li> <li>• Paste should be stored tip down in the original packaging.</li> <li>• Tapes, ropes and foils should be stored in their sealed bags to minimise drying.</li> </ul>				
Safety Recommendation		Please refer to the specific MSDS (Material Safety Data Sheet) – available from Vitta				
Disclaimer		All information provided on our products is based upon our experience and extensive testing and research. Information on these technical data sheets is provided in good faith but does not exempt the user from the requirement to check the data held herein. It is the responsibility of the customer to ensure that the product is suitable for the intended use particularly if the application or process has not been specifically approved by us in writing. Vitta cannot be held liable for any errors or omissions published. Vitta always recommend your internal quality team must approve any proposed usage.				